

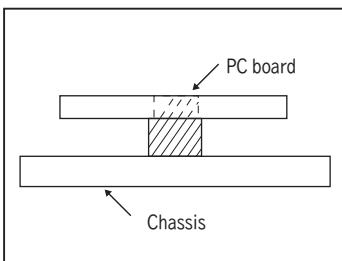
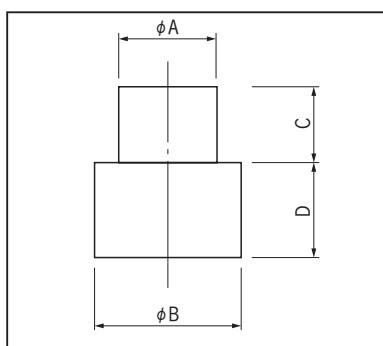
## Pin of dissipating heat "Netsutorimushi"

### CLB series (1000pcs/pack)

- This is a pin for dissipating heat from a PC board to a chassis.
- For better heat transmission, heat dissipation gel sheet (CLS series) is available.
- This can be used for contact points, etc.
- This is available for PC board thickness of t1.0 and t1.6
- Material: Copper
- Finish: Tin plating over nickel base



#### ■ Dimension



#### ■ Example of usage



Part No.	A	B	C	D	Fitting hole
CLB-10-2-1	2.0	3.0	1.0	1.0	$\phi 2.1\text{ TH } \phi 4\text{ Land}$
CLB-10-2-1.5	2.0	3.0	1.0	1.5	
CLB-10-2-2	2.0	3.0	1.0	2.0	
CLB-10-2-2.5	2.0	3.0	1.0	2.5	
CLB-10-2-3	2.0	3.0	1.0	3.0	
CLB-10-3-1	3.0	4.0	1.0	1.0	$\phi 3.1\text{ TH } \phi 5\text{ Land}$
CLB-10-3-1.5	3.0	4.0	1.0	1.5	
CLB-10-3-2	3.0	4.0	1.0	2.0	
CLB-10-3-2.5	3.0	4.0	1.0	2.5	
CLB-10-3-3	3.0	4.0	1.0	3.0	
CLB-10-4-1	4.0	5.0	1.0	1.0	$\phi 4.1\text{ TH } \phi 6\text{ Land}$
CLB-10-4-1.5	4.0	5.0	1.0	1.5	
CLB-10-4-2	4.0	5.0	1.0	2.0	
CLB-10-4-2.5	4.0	5.0	1.0	2.5	
CLB-10-4-3	4.0	5.0	1.0	3.0	
CLB-10-5-1	5.0	6.0	1.0	1.0	$\phi 5.1\text{ TH } \phi 7\text{ Land}$
CLB-10-5-1.5	5.0	6.0	1.0	1.5	
CLB-10-5-2	5.0	6.0	1.0	2.0	
CLB-10-5-2.5	5.0	6.0	1.0	2.5	
CLB-10-5-3	5.0	6.0	1.0	3.0	
CLB-10-6-1	6.0	7.0	1.0	1.0	$\phi 6.1\text{ TH } \phi 8\text{ Land}$
CLB-10-6-1.5	6.0	7.0	1.0	1.5	
CLB-10-6-2	6.0	7.0	1.0	2.0	
CLB-10-6-2.5	6.0	7.0	1.0	2.5	
CLB-10-6-3	6.0	7.0	1.0	3.0	

Part No.	A	B	C	D	Fitting hole
CLB-16-2-1	2.0	3.0	1.6	1.0	$\phi 2.1\text{ TH } \phi 4\text{ Land}$
CLB-16-2-1.5	2.0	3.0	1.6	1.5	
CLB-16-2-2	2.0	3.0	1.6	2.0	
CLB-16-2-2.5	2.0	3.0	1.6	2.5	
CLB-16-2-3	2.0	3.0	1.6	3.0	
CLB-16-3-1	3.0	4.0	1.6	1.0	$\phi 3.1\text{ TH } \phi 5\text{ Land}$
CLB-16-3-1.5	3.0	4.0	1.6	1.5	
CLB-16-3-2	3.0	4.0	1.6	2.0	
CLB-16-3-2.5	3.0	4.0	1.6	2.5	
CLB-16-3-3	3.0	4.0	1.6	3.0	
CLB-16-4-1	4.0	5.0	1.6	1.0	$\phi 4.1\text{ TH } \phi 6\text{ Land}$
CLB-16-4-1.5	4.0	5.0	1.6	1.5	
CLB-16-4-2	4.0	5.0	1.6	2.0	
CLB-16-4-2.5	4.0	5.0	1.6	2.5	
CLB-16-4-3	4.0	5.0	1.6	3.0	
CLB-16-5-1	5.0	6.0	1.6	1.0	$\phi 5.1\text{ TH } \phi 7\text{ Land}$
CLB-16-5-1.5	5.0	6.0	1.6	1.5	
CLB-16-5-2	5.0	6.0	1.6	2.0	
CLB-16-5-2.5	5.0	6.0	1.6	2.5	
CLB-16-5-3	5.0	6.0	1.6	3.0	
CLB-16-6-1	6.0	7.0	1.6	1.0	$\phi 6.1\text{ TH } \phi 8\text{ Land}$
CLB-16-6-1.5	6.0	7.0	1.6	1.5	
CLB-16-6-2	6.0	7.0	1.6	2.0	
CLB-16-6-2.5	6.0	7.0	1.6	2.5	
CLB-16-6-3	6.0	7.0	1.6	3.0	

#### ■ Instructions for use

Please confirm the effect of use by testing.

## Heat dissipation gel sheet for "Netsutorimushi" CLB series

### CLS series (100sheets/pack)

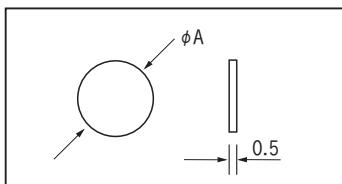
- The heat dissipation effect will be better by inserting CLS series in between CLB series, the chassis, and the radiator to eliminate the clearance.
- Material:  $\lambda$  Gel [ $\lambda$  Gel is the registered trade mark of TAICA Corporation.]
- Thickness: 0.5mm



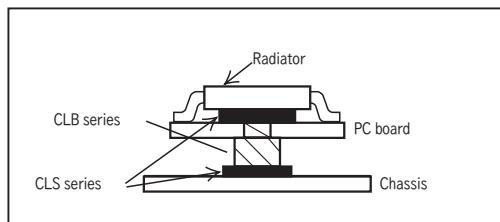
### ■ Part No.

Part No.	$\phi A$
CLS-0.5-4	4
CLS-0.5-6	6
CLS-0.5-8	8
CLS-0.5-9	9
CLS-0.5-10	10

### ■ Dimension



### ■ Example of usage

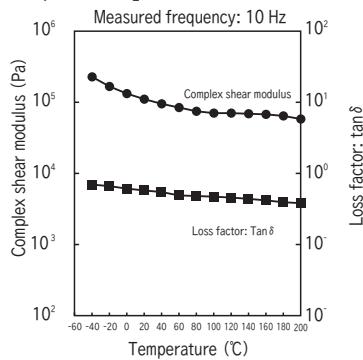


### ■ Properties

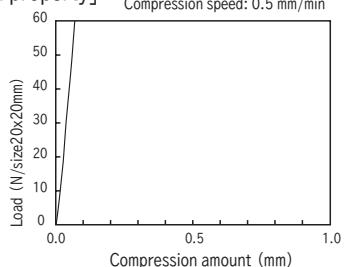
Property item		Property value	Remarks
Thermal conductivity (W/m · k)	Measurement method at TAICA Corporation	6.5	—
	Hot wire method (*1)	2.1	JIS R 2616
Hardness (penetration: 1/10 mm)		45	JIS K 2207
Appearance	Gray	—	
Specific gravity	2.9	JIS K 6249	
Tensile strength (MPa)	0.35	JIS K 6249	
Volume resistivity ( $\Omega \cdot \text{cm}$ )	$7.1 \times 10^{13}$	JIS K 6249	
Dielectric breakdown strength (kV/mm)	12.5	JIS K 6249	
Elongation (%)	68	JIS K 6249	
Compression permanent set (%)	72	JIS K 6249	
Dielectric constant	(50Hz)	5.6	JIS K 6249
	(1kHz)	5.0	JIS K 6249
	(1MHz)	5.5	JIS K 6249
Dielectric loss tangent	(50Hz)	0.006	JIS K 6249
	(1kHz)	0.002	JIS K 6249
	(1MHz)	0.0004	JIS K 6249
Low-molecular siloxane content $\Sigma D4-10$ (ppm)	Solvent extraction method	13	—
	Head space method (*2)	0.1 or less	—
Incombustibility	V-0	UL94	
Ten RoHS restriction substance	Not contained	—	
Operating temperature range (°C) (*3)	−40 to 150	—	



[Temperature dependence]



[Compression property]



[Thermal resistance property]

Thermal resistance (°C/W)		
Compression rate: 10%	20%	30%
0.14	0.10	0.06

Hot wire method (\*1) Note1: Using the quick thermal conductivity meter of Kyoto Electronics Manufacturing Co., Ltd., QTM-500

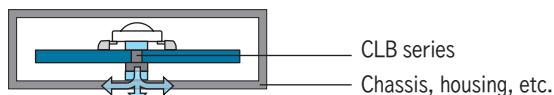
Head space method (\*2) Note2: Measured at 70°C at Panasonic Electric Works Analysis Center Co., Ltd

Operating temperature range (\*3) Note3: This is judged by the values measured for thermal conductivity and the hardness variations and it is not the guaranteed value. Please confirm the durability under the actual use conditions.

## [Reference] Thermal conductivity effect of CLB series

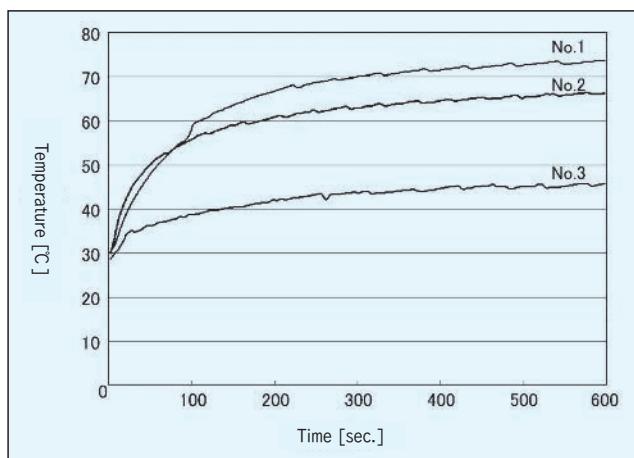
- By using CLB series, the heat generated from a device is transmitted to the chassis, housing, etc. and dissipated to the outside of the case.

Image of heat dissipation by CLB series



- As CLB series have conductive property, the parts with a ground terminal on a PC board side can be operated without changing the ground level.
- Please use CLB series for insulation and thermal conductivity.
- It is convenient to use CLS series for connecting a chassis and CLB series.  
Due to the high flexibility and adhesion, connection is easier than using grease.

### ■ Measurement result



- Measurement result (final temperature after 600 seconds)

No.1 73.6 [°C]

No.2 66.3 [°C]

No.3 45.6 [°C]

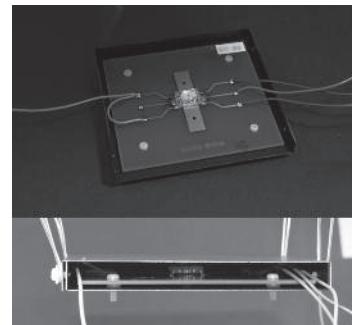
- Measurement conditions

Ambient temperature 28 [°C]

Ambient humidity 40 [%]

No wind

Measurement time 600 [sec]

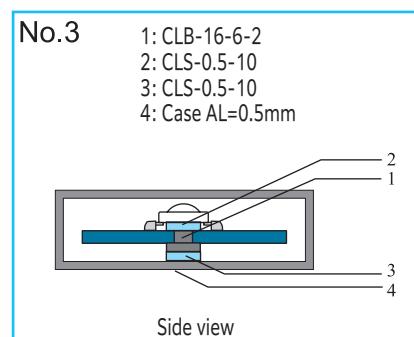
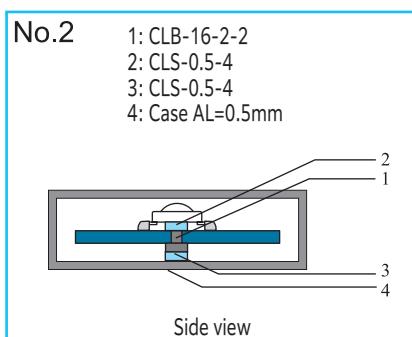
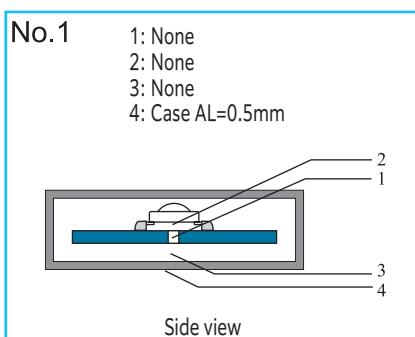


Measurement sample piece

Figure: Graph of the measurement result

### ■ Measurement sample piece configuration

Configuration of the sample piece used for measurement is as follows.



The contents on this page are reference examples.



The measurement result is according to the result measured by us. This does not guarantee the properties for your use.